## IN THE CLAIMS

Claims 1-43 canceled.

- 44. (previously presented) A method of fabricating a ferromagnetic plate for a magnetic resonance scanner magnet frame comprising the steps of:
- (a) cutting a starting plate having oppositely directed major surfaces and a thickness between such surfaces into strips, each of said cut strips having a width greater than the thickness of the starting plate and equal to a thickness of the ferromagnetic plate to be fabricated, whereby each of the cut strips have faces which originally constituted parts of the major surfaces of the starting plate;
- (b) stacking the strips to form the ferromagnetic plate so that the faces of the strips abut one another; and
- (c) forming at least a portion of the magnetic resonance scanner magnet frame with the ferromagnetic plate.
- 45. (previously presented) The method of claim 44 wherein said cutting step further comprises cutting the starting plate into strips having a width of approximately 13 or more inches.
- 46. (previously presented) The method of claim 44 wherein said cutting step comprises cutting a starting plate having a thickness of approximately 9 or more inches.
- 47. (previously presented) The method of claim 44 further comprising permanently joining said stacked strips together using fasteners.
- 48. (previously presented) The method of claim 44 further comprising welding said stacked strips together.

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49. (previously presented) The method of claim 44 wherein said stacking step further comprises orienting the strips such that flux passing between the strips is minimal.

- 50. (previously presented) The method of claim 49 wherein orienting comprises arranging the strips such that each strip includes a long axis that extends along a direction parallel to the ferromagnetic plate's magnetic flux lines.
  - 51. (canceled)

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- 52. (canceled)
- 53. (canceled)
- 54. (canceled)
- 55. (canceled)
- 56. (canceled)
- 57. (currently amended) The method of claim 50 further comprising assembling a plurality of the ferromagnetic plates to form a pole support on the magnetic resonance scanner magnet frame such that the long axes of the strips extend between connecting elements of the pole support.
- 58. (currently amended) The method of claim 50 further comprising assembling a plurality of the ferromagnetic plates to form a connecting element of the magnetic resonance scanner magnet frame such that the long axes of the strips extend between pole supports of the connecting element.

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